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SFZ



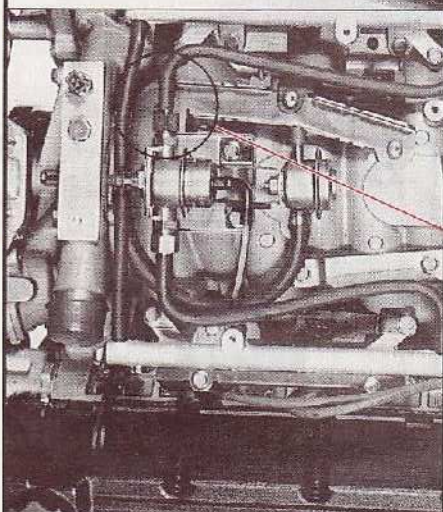
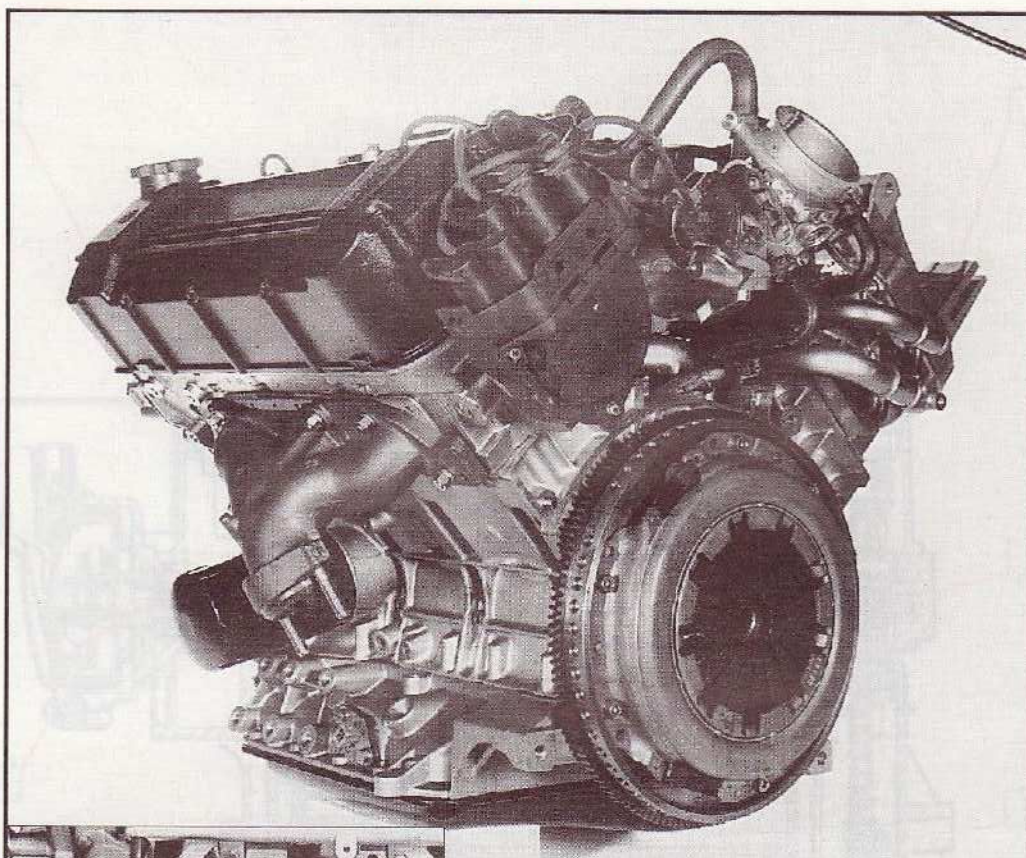
ZPJ



XM
100-00/2

1

Leratboy.superforum.fr



88-101

SFZ PSA
1 F V01
0000001

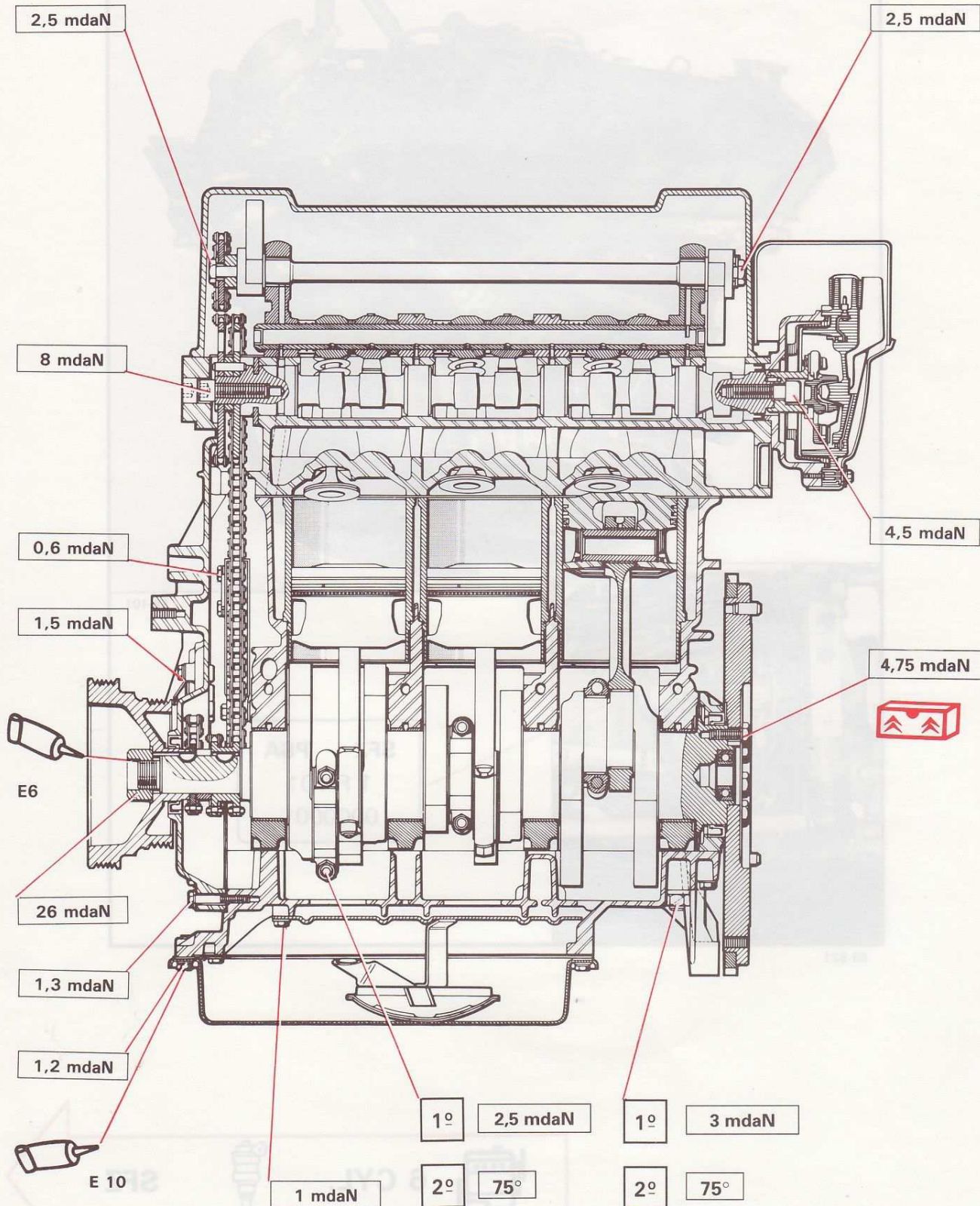
89-821



6 CYL.



SFZ





1



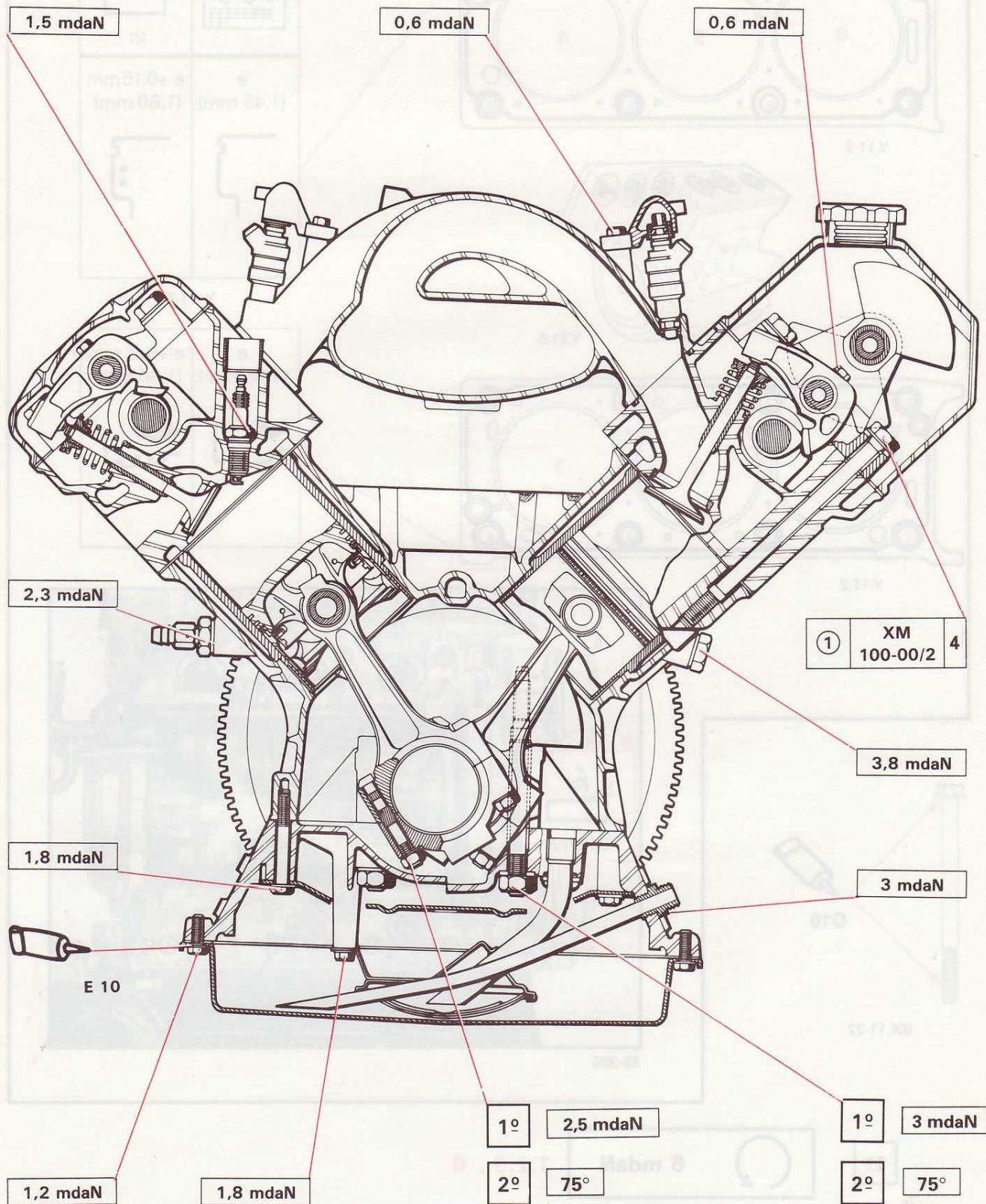
6 CYL.

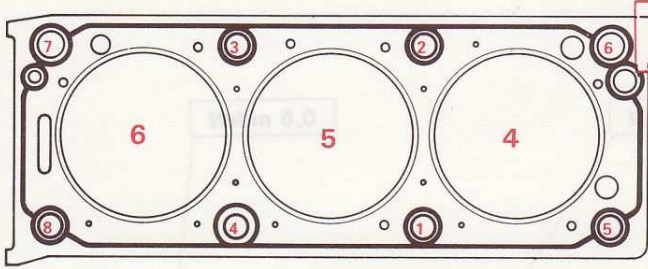


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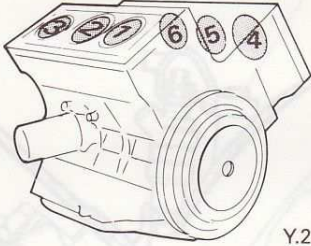
XM
100-00/2

3

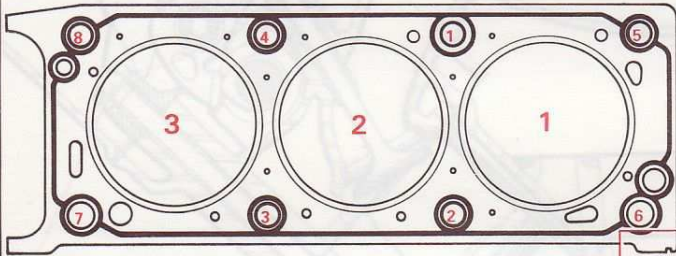




Y.11-2



Y.21-5

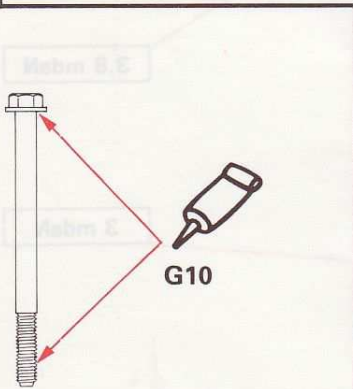


Y.11-2

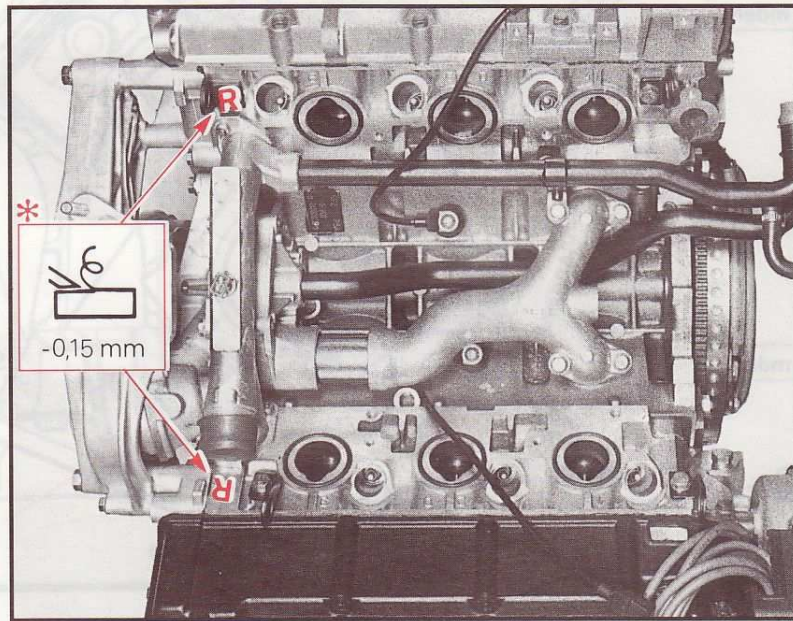
e (1,45 mm)	e +0,15 mm (1,60 mm)

Y. 11-2

e (1,45 mm)	e +0,15 mm (1,60 mm)



BX.11-22



1° 6 mdaN 1.2.3.. 8

2° - 4 mdaN + 180° 1.2.3.. 8



1



6 CYL.



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XM
100-00/2

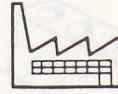
5



SFZ

=

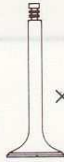
ZPJ



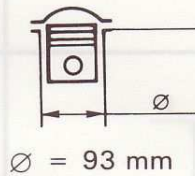
2975 cm³



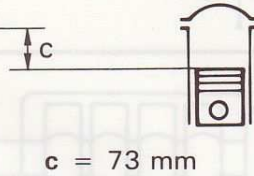
x 6



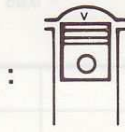
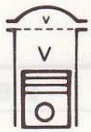
x 12



∅ = 93 mm



c = 73 mm



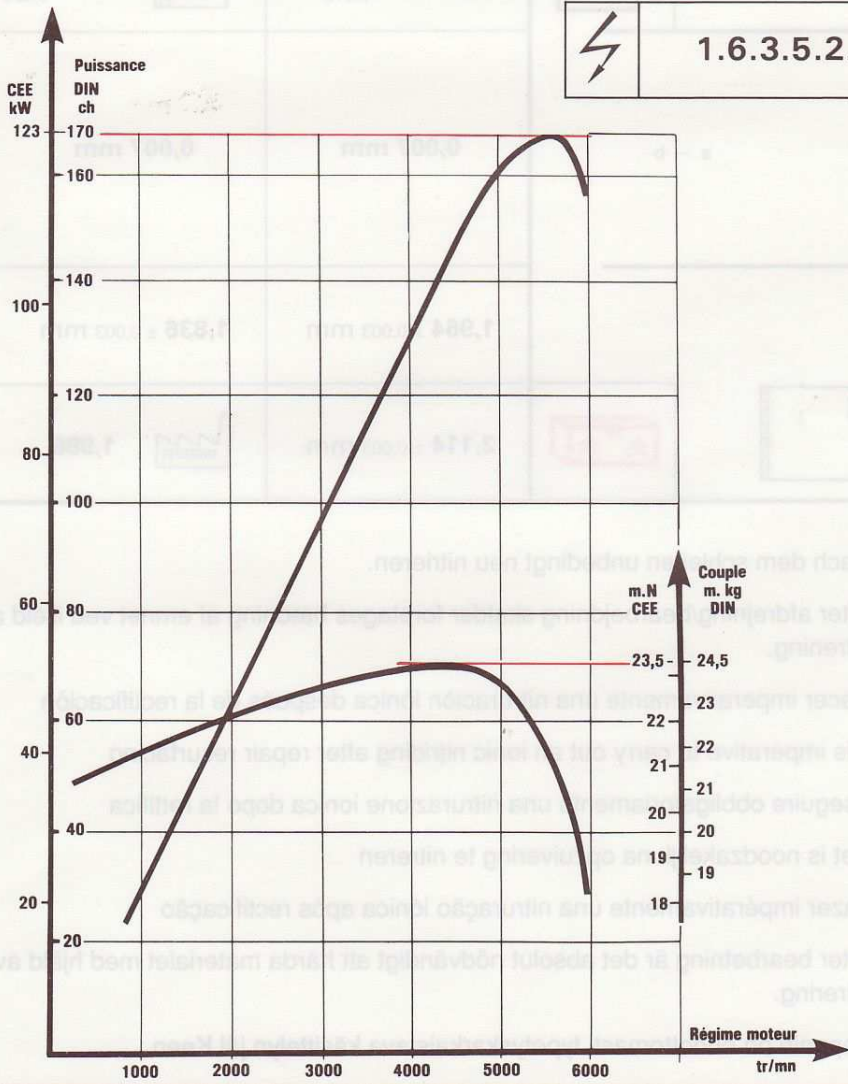
9,5 / 1



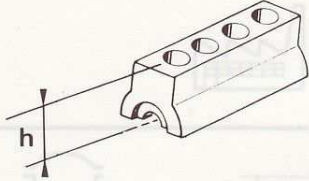
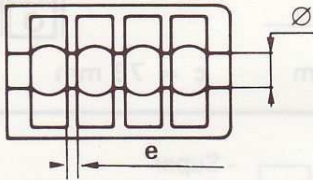
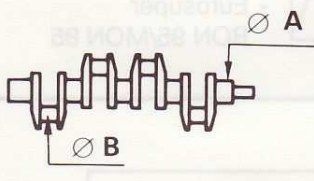
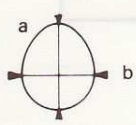





- Super Ron 98/MON 88
- Eurosuper RON 95/MON 85



1.6.3.5.2.4





	$h = 220,83 \pm 0,1 \text{ mm}$	
	$\varnothing = 74 \begin{matrix} +0,019 \\ 0 \end{matrix} \text{ mm}$ $e = 24,38 \begin{matrix} 0 \\ -0,05 \end{matrix} \text{ mm}$	
   	$\varnothing A$	$\varnothing B$
	$70,062 \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$	$60 \begin{matrix} 0,010 \\ -0,029 \end{matrix} \text{ mm}$
	$69,762 \begin{matrix} 0 \\ -0,019 \end{matrix} \text{ mm}$	 $59,7 \begin{matrix} -0,010 \\ -0,029 \end{matrix} \text{ mm}$
	$0,007 \text{ mm}$	$0,007 \text{ mm}$
	$1,964 \pm 0,003 \text{ mm}$	$1,836 \pm 0,003 \text{ mm}$
	$2,114 \pm 0,003 \text{ mm}$	 $1,986$



- (D)** Nach dem schleifen unbedingt neu nitrieren.
- (DK)** Efter afdrejning/bearbejdning skal der foretages hændning af emnet ved illeld af nitrening.
- (E)** Hacer imperativamente una nitruración iónica después de la rectificación
- (GB)** It is imperative to carry out an ionic nitriding after repair resurfacing
- (I)** Eseguire obbligatoriamente una nitrurazione ionica dopo la rettifica
- (NL)** Het is noodzakelijk na opzuivering te nitreeren
- (P)** Fazer impérativamente uma nitruração iónica após rectificação
- (S)** Efter bearbetning är det absolut nödvändigt att härda materialet med hjälp av nitrening.
- (SF)** Kappale on ehdottomasti typetyskarkaistava käsittelyn jäl.Keen
- (F)** Faire impérativement une nitruration ionique après rectification



1



6 CYL.



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100-00/2

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	<p>$29,2 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>1 $29,4 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>2 $29,5 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>3 $29,6 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p>
	<p>$2,30 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>1 $2,40 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>2 $2,45 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p> <p>3 $2,50 \begin{smallmatrix} + 0,05 \\ 0 \end{smallmatrix} \text{ mm}$</p>
	<p>$A = 63,704 \begin{smallmatrix} + 0,010 \\ + 0,002 \end{smallmatrix} \text{ mm}$</p> <hr/> <p>$B = 25 \begin{smallmatrix} + 0,010 \\ + 0,002 \end{smallmatrix} \text{ mm}$</p> <hr/> <p>$L = 146,15 \pm 0,04 \text{ mm}$</p>



	<p>Ø 1 ($+0,010$ mm) 0</p> <p>A - 92,950</p> <p>B - 92,960</p> <p>C - 92,970</p>	<p>Ø 2 ($+0,010$ mm) 0</p> <p>$\text{---} = 93,000$</p> <p>$\text{---} = 93,010$</p> <p>$\text{---} = 93,020$</p>
	<p>A = 0,05 \longleftrightarrow 0,12 mm</p> <p>B = 0,04 mm MAXI</p> <p>e =</p> <ul style="list-style-type: none"> - 0,116 mm Ro - 0,136 mm Ic - 0,166 mm BI 	
	<p>$0,20 \longleftrightarrow 0,35$ mm</p> <p>$0,40 \longleftrightarrow 0,55$ mm</p> <p>$0,25 \longleftrightarrow 0,55$ mm</p>	



1



6 CYL.



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9

		4 mm	4 mm
		1	2
		$13,02^{+0,039}_{+0,028}$ mm	$13^{+0,068}_{+0,050}$ mm
		1	2
		$13,20^0_{-0,018}$ mm	$13,20^0_{-0,018}$ mm
		1	2
		$13,35^0_{-0,018}$ mm	$13,35^0_{-0,018}$ mm
		1	2
		$46,7^0_{-0,025}$ mm	$40^0_{-0,025}$ mm
		1	2
		$47^0_{-0,025}$ mm	$40,3^0_{-0,025}$ mm
		$\varnothing 1$	$\varnothing 2$
		46 mm	39 mm
		$8^{-0,005}_{-0,027}$ mm	$8^{-0,020}_{-0,035}$ mm
		L	L
		112,65 mm	111,65 mm
		5,493 mm	5,666 mm



	$\varnothing 1$		13 $\begin{matrix} -0,003 \\ -0,030 \end{matrix}$ mm	12,965 $\begin{matrix} +0,032 \\ 0 \end{matrix}$ mm	
		1	13,105 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	13,105 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	
		2	13,255 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	13,255 $\begin{matrix} +0,027 \\ 0 \end{matrix}$ mm	
	$\varnothing 2$		46,5 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	39,8 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	
		1	46,8 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	40,1 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	
		2	47 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	40,3 $\begin{matrix} +0,039 \\ 0 \end{matrix}$ mm	
				16,4 $\pm 0,15$ mm	17,6 $\pm 0,15$ mm
			\varnothing	8 $\begin{matrix} +0,022 \\ 0 \end{matrix}$ mm	8 $\begin{matrix} +0,022 \\ 0 \end{matrix}$ mm
L	46,5 $\pm 0,5$ mm		39,4 $\pm 0,5$ mm		



1



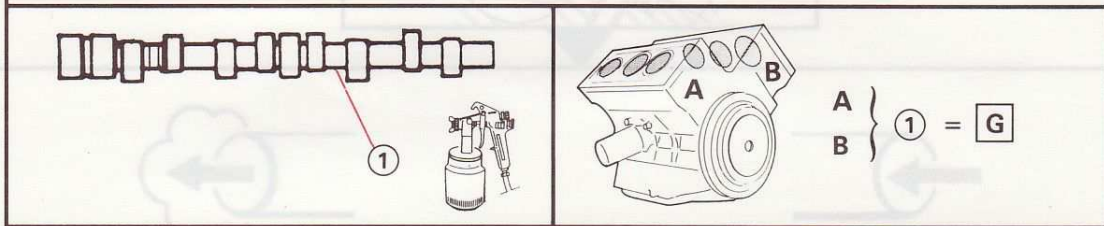
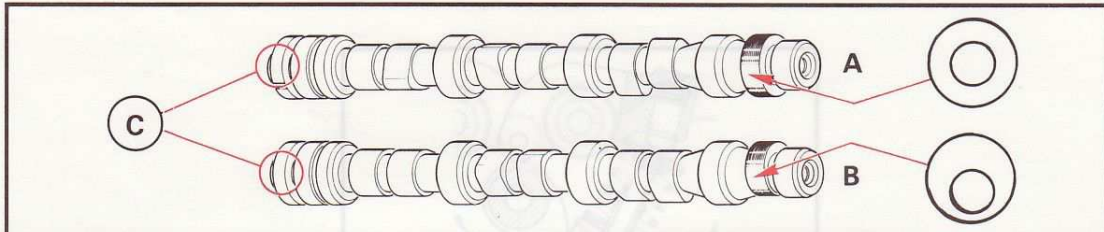
6 CYL.



SFZ

XM
100-00/2

11



Ø 1	42,3 ^{-0,035} _{-0,060} mm
Ø 2	41,7 ^{-0,035} _{-0,060} mm
Ø 3	41,1 ^{-0,035} _{-0,060} mm
Ø 4	40,5 ^{-0,035} _{-0,060} mm

Ø 1	42,3 ^{+0,025} ₀ mm
Ø 2	41,7 ^{+0,025} ₀ mm
Ø 3	41,1 ^{+0,025} ₀ mm
Ø 4	40,5 ^{+0,025} ₀ mm

h	110,905 ± 0,10 mm
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h	— 0,15 mm
h (R)	110,605 mm Mini

e	1,45 ± 0,07 mm
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e	1,65 ± 0,07 mm
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