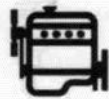




1

SKZ

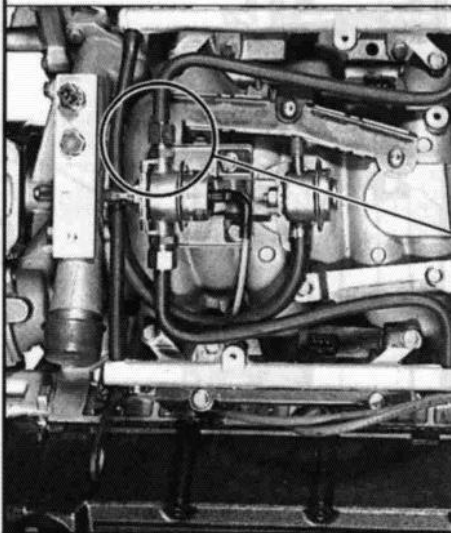
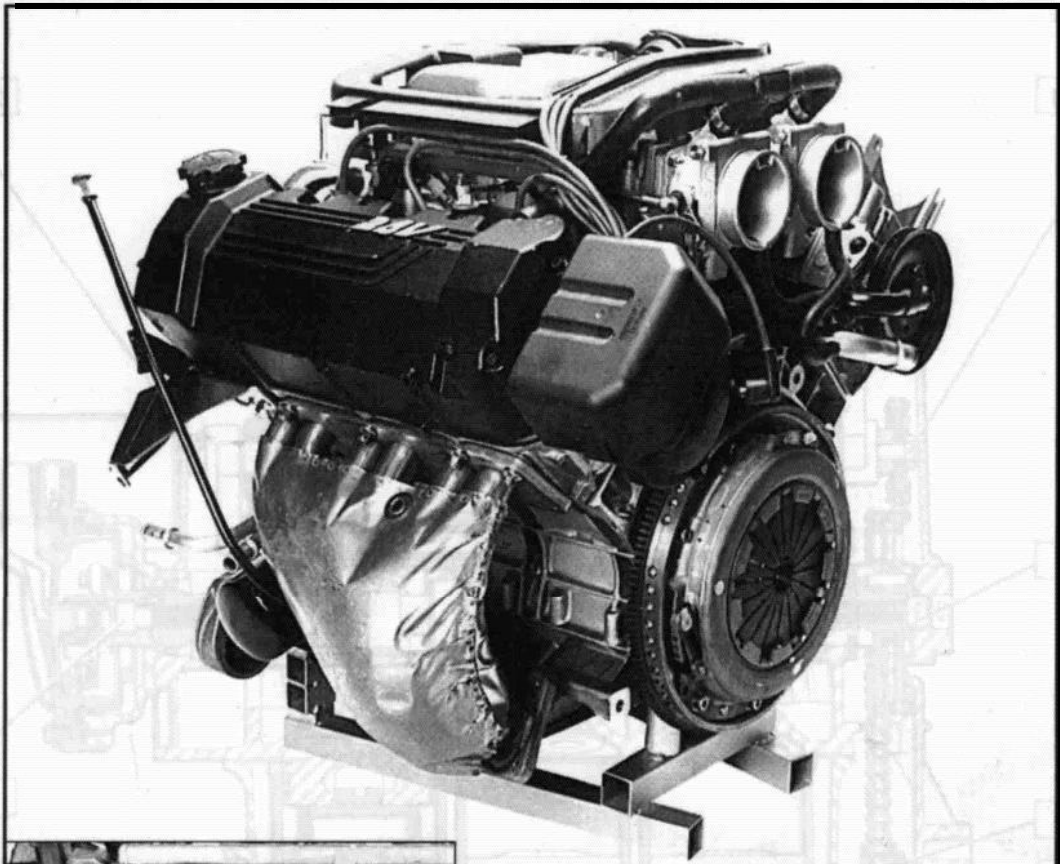


ZPJ4



XM
100-00/6

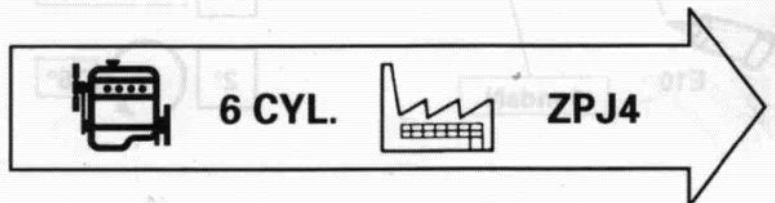
1

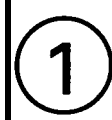
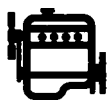


90-857

SKZ PSA
1 F V01
0000001

88-821





2,5 mdaN

2,5 mdaN

8 mdaN

8 mdaN

1 mdaN

5 mdaN

1,6 mdaN



E6

26 mdaN

E14
(=)
E5

1,3 mdaN

1 mdaN

1° 2,5 mdaN

1° 3 mdaN

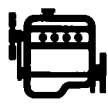
E10

1 mdaN





1



6 CYL.

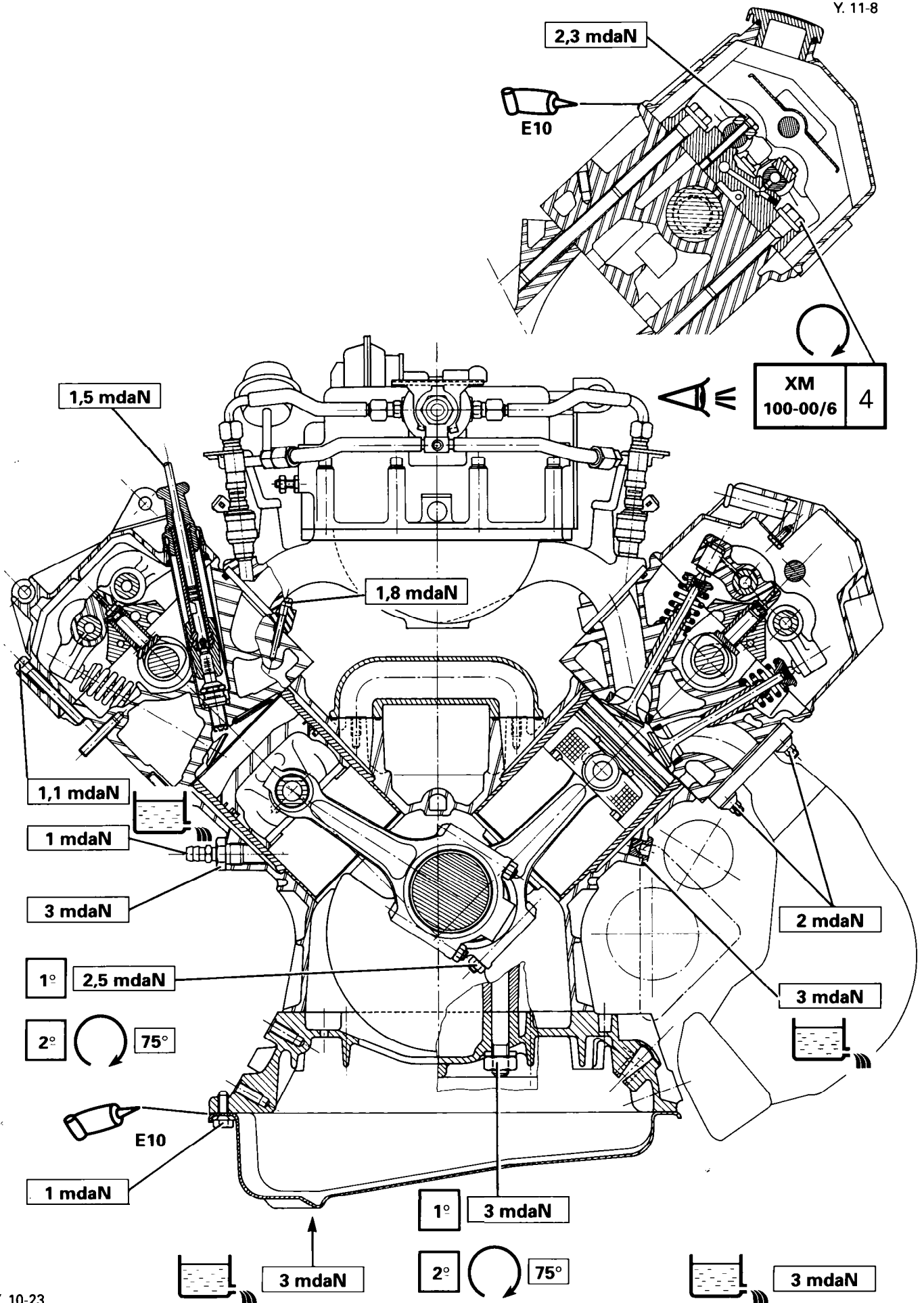


SKZ

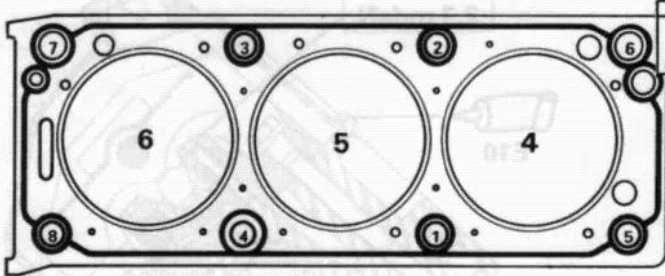
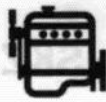
XM
100-00/6

3

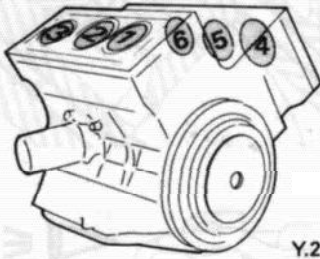
Y. 11-8



f. 10-23



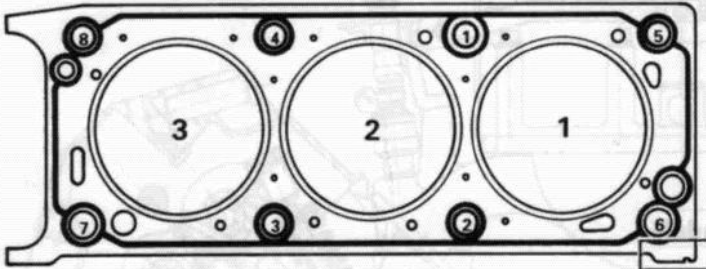
Y.II-2'



Y.21-5

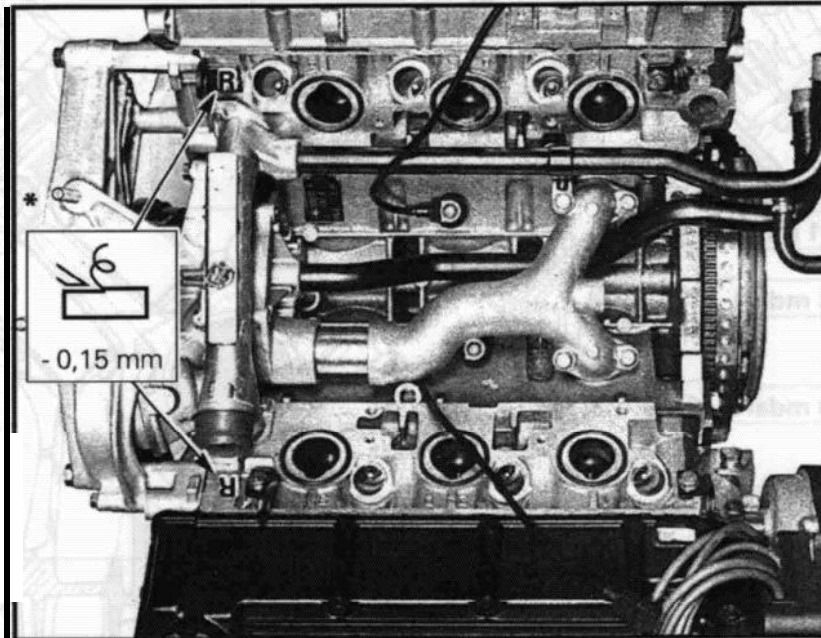
e (1,45 mm)	e + 0,15 mm (1,60 mm)

YI 11-2

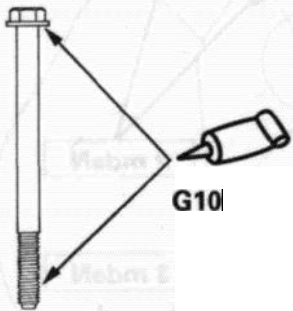


Y.11-2

e (1,45 mm)	e + 0,15 mm (1,60 mm)

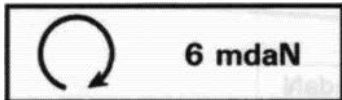


89-380



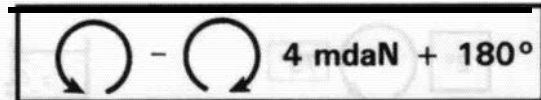
BX.11-22

1°



1.2.3... 8

2°



1.2.3.. 8



1



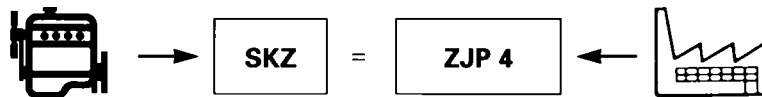
6 CYL.



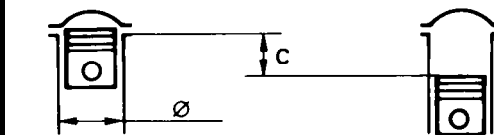
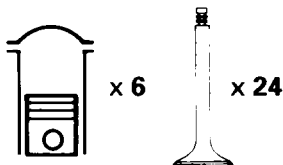
SKZ

XM
100-00/6

5

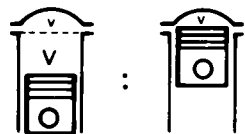


2975 cm³



Ø = 93 mm

c = 73 mm



9,4 / 1

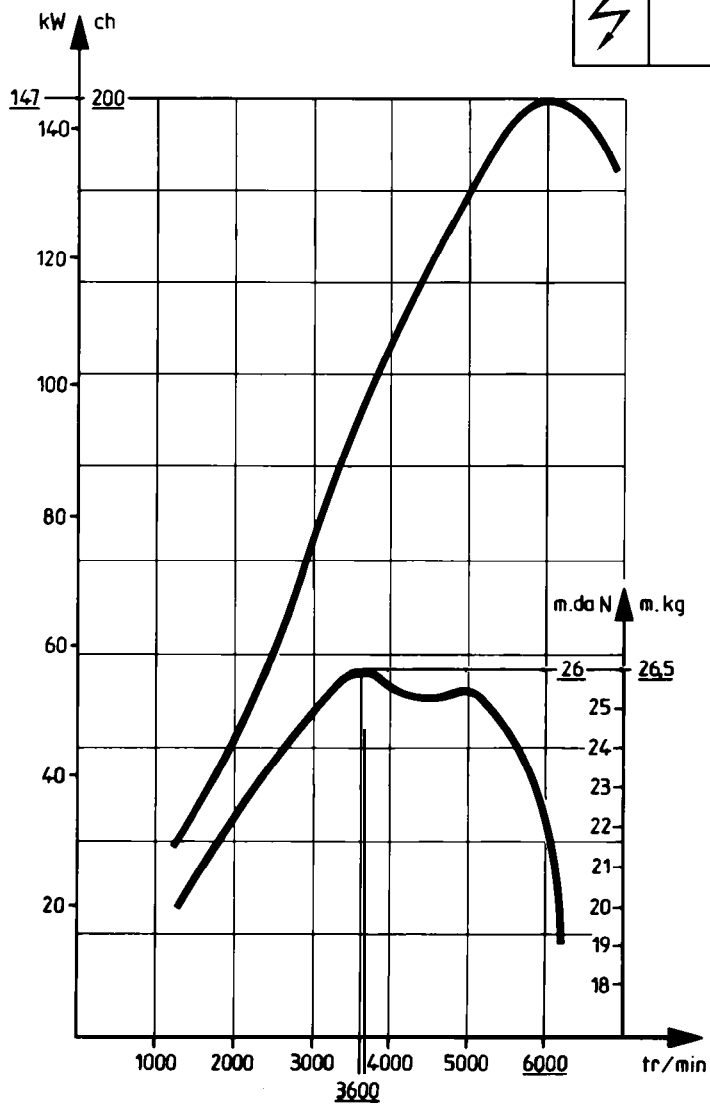


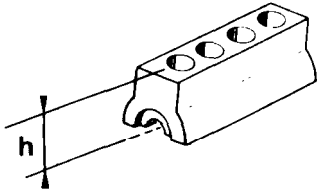
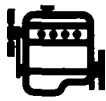
- SUPER
RON 98 / MON 88

- EUROSUPER
RON 95 / MON 85

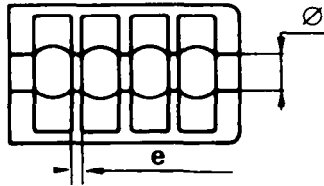


1.6.3.5.2.4



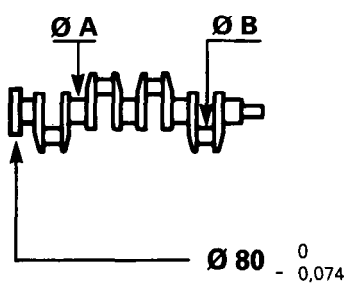


$$h = 220,83 \pm 0,1 \text{ mm}$$



$$\varnothing = 74 \begin{matrix} + 0,019 \\ 0 \end{matrix} \text{ mm}$$

$$e = 24,38 \begin{matrix} 0 \\ - 0,05 \end{matrix} \text{ mm}$$

 $\varnothing A$ $\varnothing B$

$$70,062 \begin{matrix} 0 \\ - 0,019 \end{matrix} \text{ mm}$$

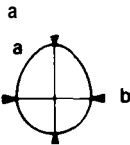
$$60 \begin{matrix} - 0,010 \\ - 0,029 \end{matrix} \text{ mm}$$

$$69,762 \begin{matrix} 0 \\ - 0,019 \end{matrix} \text{ mm}$$

$$59,7 \begin{matrix} - 0,010 \\ - 0,029 \end{matrix}$$

$$\varnothing 80 \begin{matrix} 0 \\ - 0,074 \end{matrix}$$

- 0,2



a - b

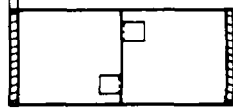
0,007 mm

0,007 mm



$$1,964 \pm 0,003 \text{ mm}$$

$$1,836 \pm 0,003 \text{ mm}$$



$$2,114 \pm 0,003 \text{ mm}$$

$$1,986$$



D Nach dem schleifen unbedingt neu nitrieren



DK Efter afdrejning/bearbejdning skal der foretages hænding af emnet ved illeld af nitring

E Hacer imperativamente una nitruración iónica después de la rectificación

GB It is imperative to carry out an ionic nitriding after repair resurfacing

I Eseguire obbligatoriamente una nitrurazione ionica dopo la rettifica

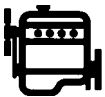
NL Het is noodzakelijk na opzuivering te nitrenen

P Fazer impérativamente uma nitruração iónica após rectificação

S Efter bearbetning är det absolut nödvändigt att härda materialet med hjälp av nitring

SF Kappale on ehdottomasti työtyskarkaistava käsittelyn jäl.Keen

F Faire impérativement une nitruration ionique après rectification



6 CYL.

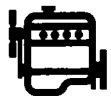


SKZ

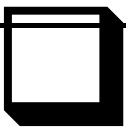
XM
100-00/6

7

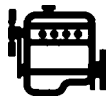
		<table border="1"> <tr> <td></td> <td>29,2</td> <td>$+0,05$</td> <td>0</td> <td>mm</td> </tr> <tr> <td>1</td> <td>29,4</td> <td>$+0,05$</td> <td>0</td> <td>mm</td> </tr> <tr> <td>2</td> <td>29,5</td> <td>$+0,05$</td> <td>0</td> <td>mm</td> </tr> <tr> <td>3</td> <td>29,6</td> <td>$+0,05$</td> <td>0</td> <td>mm</td> </tr> </table>		29,2	$+0,05$	0	mm	1	29,4	$+0,05$	0	mm	2	29,5	$+0,05$	0	mm	3	29,6	$+0,05$	0	mm
	29,2	$+0,05$	0	mm																		
1	29,4	$+0,05$	0	mm																		
2	29,5	$+0,05$	0	mm																		
3	29,6	$+0,05$	0	mm																		
		<table border="1"> <tr> <td></td> <td>2,30</td> <td>$+0,05$</td> <td>0</td> <td>mm</td> </tr> <tr> <td>1</td> <td>2,40</td> <td>$+0,05$</td> <td>0</td> <td>mm</td> </tr> <tr> <td>2</td> <td>2,45</td> <td>$+0,05$</td> <td>0</td> <td>mm</td> </tr> <tr> <td>3</td> <td>2,50</td> <td>$+0,05$</td> <td>0</td> <td>mm</td> </tr> </table>		2,30	$+0,05$	0	mm	1	2,40	$+0,05$	0	mm	2	2,45	$+0,05$	0	mm	3	2,50	$+0,05$	0	mm
	2,30	$+0,05$	0	mm																		
1	2,40	$+0,05$	0	mm																		
2	2,45	$+0,05$	0	mm																		
3	2,50	$+0,05$	0	mm																		
	<p>A = 63,704 $+0,010$ $+0,002$ mm</p> <hr/> <p>B = 25 $+0,010$ $+0,002$ mm</p> <hr/> <p>L = 146,15 ± 0,04 mm</p>																					



	<p>O 1 ($+0^{0,010}$ mm)</p> <p>A - 92,950</p> <p>B - 92,960</p> <p>C - 92,970</p>	<p>O 2 ($+0^{0,010}$ mm)</p> <p>— — 93,000</p> <p>— — 93,010</p> <p>— — 93,020</p>
	<p>A = 0,05 ↔ 0,12 mm</p> <p>B = 0,04 mm MAXI</p> <p>e = 0,116 mm Or 0,136 mm Ic 0,166 mm Bl</p>	



1






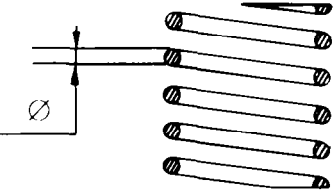
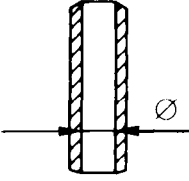

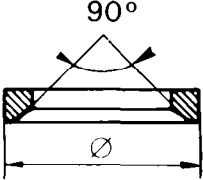
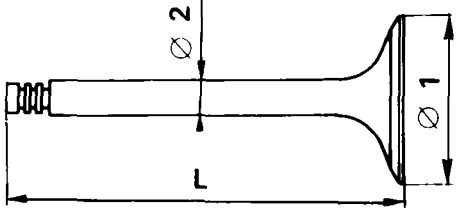
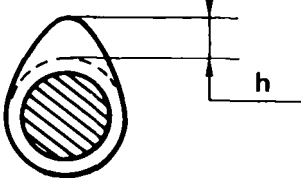
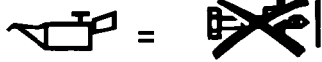
6CYL.

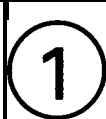


SKZ

XM
100-00/6

9

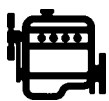
	 	
	<p>x 12 Ø 4 mm G</p>	<p>x 12 Ø 4,1 mm R</p>
	<p>12 $+0,046$ $+0,028$ mm</p>	
	<p>1 12,29 0 $-0,011$ mm</p> <p>2 12,59 0 $-0,011$ mm</p>	
	<p>1 38,180 0 $-0,016$ mm</p> <p>2 38,480 0 $-0,016$ mm</p> <p>3 38,680 0 $-0,016$ mm</p>	
	<p>Ø 1 37 ± 0,1 mm</p> <p>Ø 2 7 $-0,014$ $-0,029$ mm</p> <p>L 127,35 mm</p>	<p>32 ± 0,1 mm</p> <p>7 $-0,020$ $-0,035$ mm</p> <p>125 mm</p>
		
	<p>5,77 mm</p>	<p>4,77 mm</p>



	Ø 1		$12 \begin{matrix} - 0,003 \\ - 0,030 \end{matrix} \text{ mm}$	
		1	$12,215 \begin{matrix} + 0,032 \\ 0 \end{matrix} \text{ mm}$	
		2	$12,515 \begin{matrix} + 0,032 \\ 0 \end{matrix} \text{ mm}$	
	Ø 2		$38 \begin{matrix} + 0,025 \\ 0 \end{matrix} \text{ mm}$	$32,5 \begin{matrix} + 0,025 \\ 0 \end{matrix} \text{ mm}$
	1	$38,3 \begin{matrix} + 0,025 \\ 0 \end{matrix} \text{ mm}$	$32,8 \begin{matrix} + 0,025 \\ 0 \end{matrix} \text{ mm}$	
	2	$38,5 \begin{matrix} + 0,025 \\ 0 \end{matrix} \text{ mm}$	$33 \begin{matrix} + 0,025 \\ 0 \end{matrix} \text{ mm}$	
			$L = 15,65 \pm 0,2 \text{ mm}$	$L = 16,15 \pm 0,2 \text{ mm}$
				$L = 15,85 \pm 0,2 \text{ mm}$
				$\text{Ø} = 7 \begin{matrix} + 0,015 \\ 0 \end{matrix} \text{ mm}$
				$L = 46,5 \begin{matrix} + 0,5 \\ 0 \end{matrix} \text{ mm}$



1



6 CYL.



SKZ

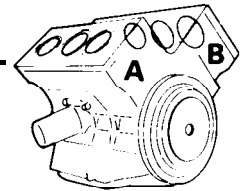
XM
100-00/6

11



A = B

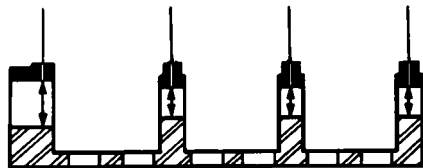
90-951



0,07 \longleftrightarrow 0,15 mm

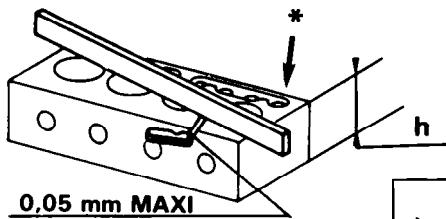


- 0 4 - 0 3 - 0 2 - 0 1



0 1	44,3 - 0,040 - 0,065 mm
0 2	43,8 - 0,060 - 0,085 mm
0 3	43,3 - 0,060 - 0,085 mm
0 4	42,5 - 0,050 - 0,075 mm

0 1	44,3 + 0,025 0 mm
0 2	43,8 + 0,025 0 mm
0 3	43,3 + 0,025 0 mm
0 4	42,5 + 0,025 0 mm

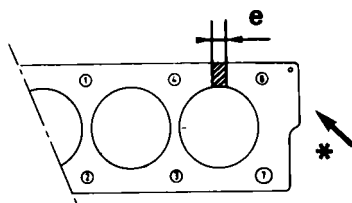


0,05 mm MAXI

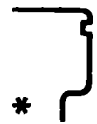
h = 110,83 ± 0,10 mm



h - 0,15 mm
h (R)* = 110,58 mm Mini



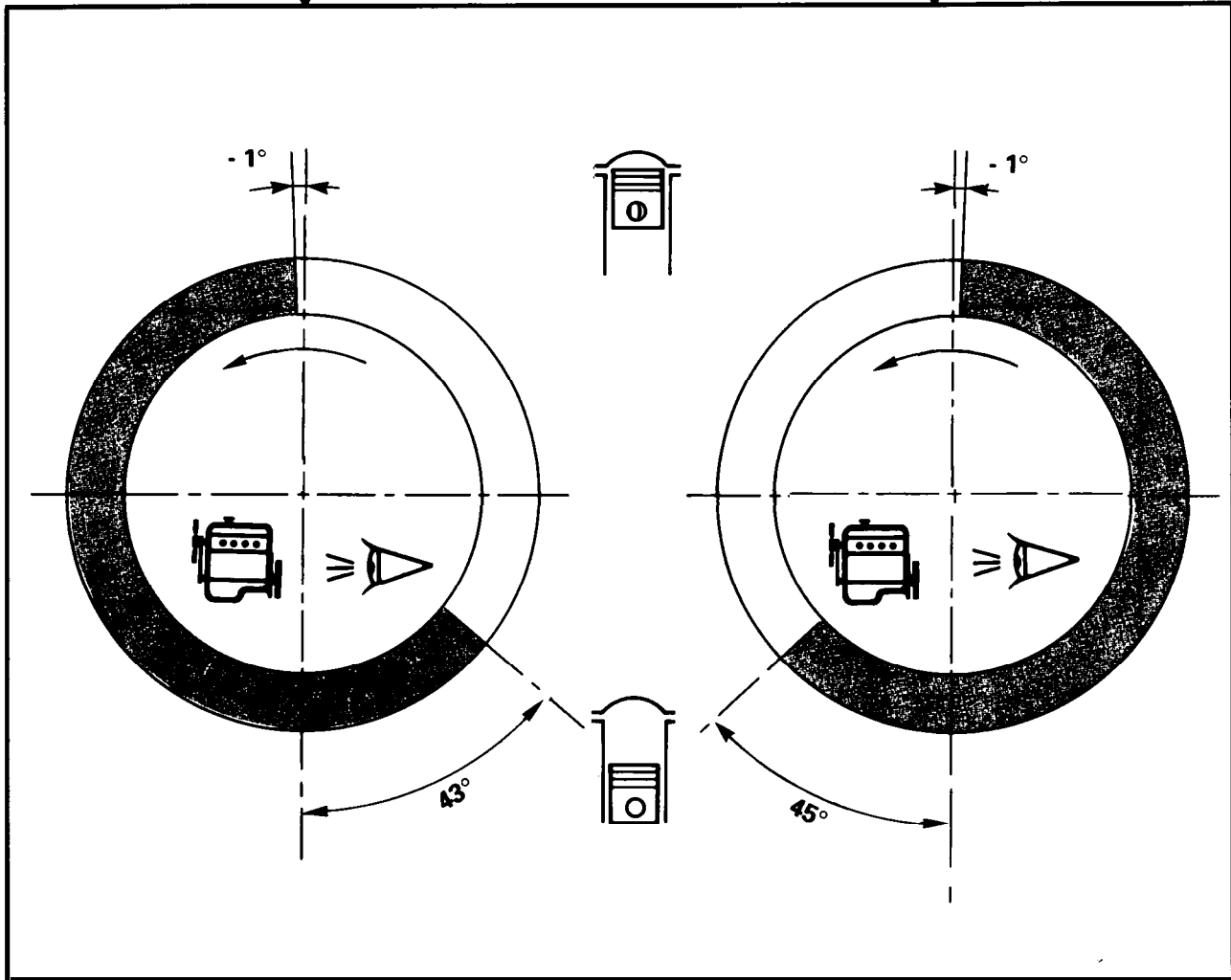
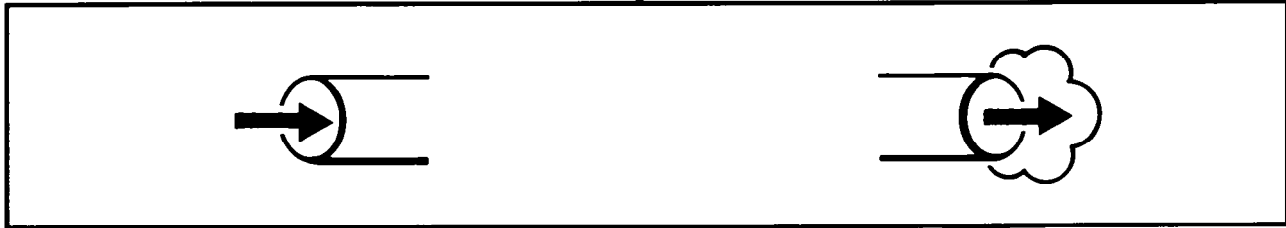
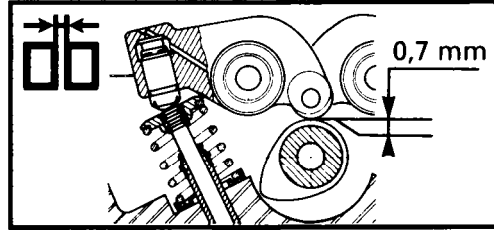
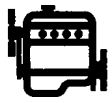
e = 1,45 mm



e + 0,15 mm

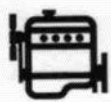
R = 1,60 mm







1



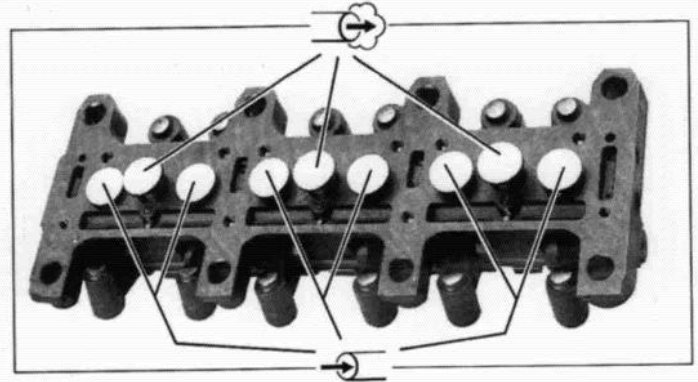
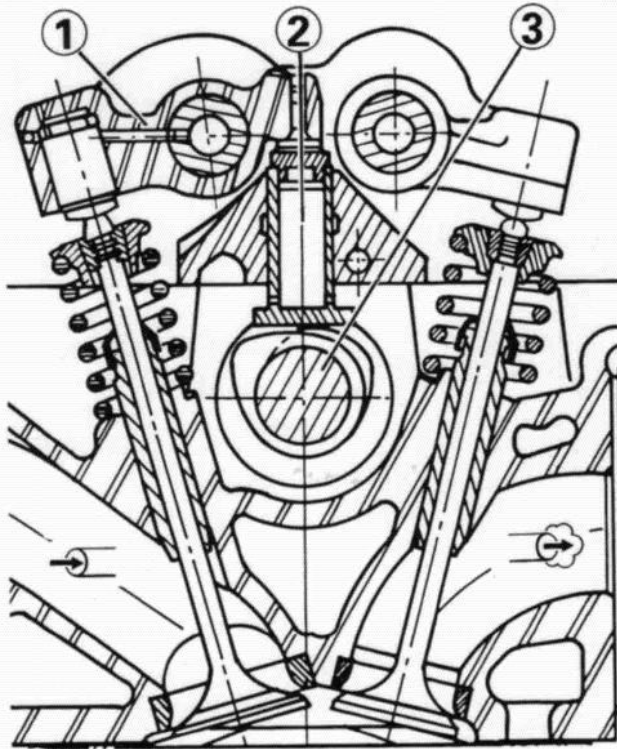
6 CYL.



SKZ

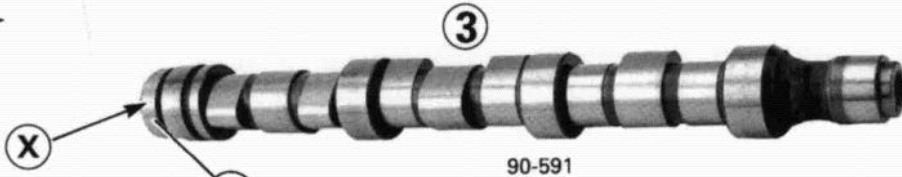
XM
100-00/6

13



90-646

1 FV 43 .. →

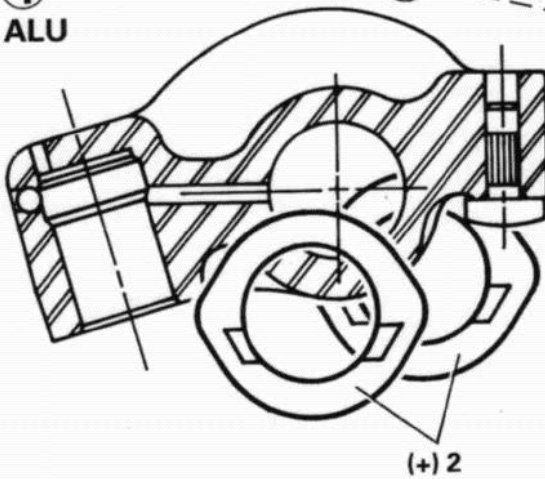


90-591

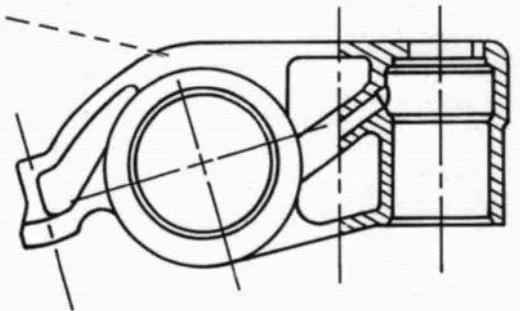
→ 1 FV 43 ..



1
ALU

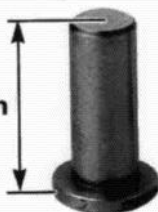


1
ACIER



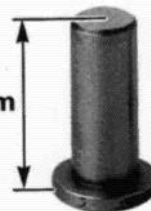
2 x 9

40,12 mm



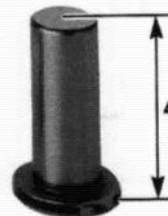
2 x 3

40,12 mm



2 x 6

41,32 mm



90-768